

Work Order ID 65054 - 2

Wednesday, January 05, 2011 4:20:59 PM

Page 1

Item ID: D412-698-019

Accept

Setup Start

Revision ID:

Stop

Item Name: Bearing Overhaul

Start Date: 1/6/2011 Start Qty: 4.00

Cust Item ID:

Required Date: 1/14/2011 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: YLF Date: 11-01-05 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD412-698-019

CHG001

Salodky

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/1/10 SP (40)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Salodky

(7)

Work Order ID 65054

Wednesday, January 05, 2011 4:20:59 PM

Page 2

Item ID: D412-698-019

Accept

Revision ID:

Item Name: Bearing Overhaul

Start Date: 1/6/2011 Start Qty: 4.00

Required Date: 1/14/2011 Req'd Qty: 4.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D412-698-
019! Location: _____ PPP Rev: A

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Picklist Print

Wednesday, January 05, 2011 4:20:59 PM

Page 1

Work Order ID: 65054

Parent Item: D412-698-019

Parent Item Name: Bearing Overhaul



Start Date: 1/6/2011

Required Date: 1/14/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:B 05-10-12 Pick List Revised KJ/JLM
IPP Rev:C 08-01-28 change to rev D ECN 1104 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S D3121-21 Bolt		Manufactured	No				Each	4.0000	7	28		11/1/08 SP	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235		4						B65045 24X SP	
				57376		1						2X65096	
				61839		3							
S D3121-241 Bearing Assembly		Manufactured	No				Each	28.0000	5	20		11/1/08 SP	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235B		28							
				62680		28							
S D3137-3 Guide		Manufactured	No				Each	12.0000	1	4		11/1/08 SP	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235B		12							
				63873		12							
S D3137-5 Washer		Manufactured	No				Each	9.0000	1	4		11/1/08 SP	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235B		9							
				59045		9							

Picklist Print

Wednesday, January 05, 2011 4:20:59 PM

Page 2

Work Order ID: 65054

Parent Item: D412-698-019

Parent Item Name: Bearing Overhaul

Start Date: 1/6/2011

Required Date: 1/14/2011

Start Qty: 4.00

Required Qty: 4.00

D3183-045

Manufactured No

Each

45.0000



Bearing Assembly



11/1/16 SP

Location

Loc Qty

Loc Code

ST236

45

~~62216~~

4

~~63989~~

41

MS24694-S101

Purchased

No

Each

45.0000



Screw



1

4

11/1/16 SP

(40)

Location

Loc Qty

Loc Code

ST290A

45

~~110363~~

45

Y

Wednesday, January 05, 2011 4:20:59 PM

Shop Packet Print

Page 2

6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
3	3					D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
	1					D3121-144	BRACKET ASSEMBLY
1	1					D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
	1					D3183-044	BRACKET ASSEMBLY
9	9		9			D3199-1	BRACKET
1	1		1			D3202-1	COVER
		4				D3203-1	HANDLE
		1				D3220-041	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		16				MS24694-S98	SCREW
				1		MS24694-S101	SCREW